











Parker Hannifin Corporation
Hose Products Division
30240 Lakeland Blvd.
Wickliffe, Ohio 44092

Karrykrimp/Karrykrimp Bench Mount Hose Die Selection Chart

Fitting Series	HOSE	-4 RED 80C-A04	-5 PUR 80C-A05	-6 YEL 80C-A06	-8 BLU 80C-A08	-10 ORG 80C-A10	-12 GRN 80C-A12	-16 BLK 80C-A16	-20 WHT 80C-A20	Die Ring
43 Series	Die Part Number									
	GLOBAL CORE 187/187ST/TC (-8 THRU -16) 387/387ST/TC (-4 THRU -16), 487/487ST/TC/CP (-4 THRU -12) 787/787ST/TC/CP (-4 & -6), 797/797ST/TC/CP (-4 & -6)	0.645	0.710	0.825	0.945	1.060	1.245	1.590	1.970	
	351ST/TC, 422, 426, 431, 436, 451ST/TC, 471ST/TC 472LT, 482ST/TC, 777/777ST/TC/CP (-6 THRU -10)	0.665	0.730	0.845	0.965	1.080	1.265	1.610	1.990	SILVER
	GLOBAL CORE 722/722ST/TC (-6 THRU -10)	0.685	0.750	0.865	0.985	1.100	1.285	1.630	2.010	
	302 421WC 722LT (-6 THRU -10) 881	0.705	0.770	0.885	1.005	1.120	1.305	1.650	2.030	BLACK
25 Series	Die Part Number			80C-Y06	80C-Y08					
	271			0.680 0.700	0.825 0.845					
26 Series	Die Part Number	80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16		
	213 285 (-4, -6, -10) 293	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195		
	201 225 266 206 226 SS25UL 221FR 244 285 (-8 & -12)	0.500 0.520	0.560 0.580	0.615 0.635	0.710 0.730	0.845 0.865	0.955 0.975	1.215 1.235		
81 Series	Die Part Number						80C-V12	80C-V16	80C-V20	
	811 811HT 881						1.155 1.175	1.450 1.470	1.740 1.760	
HY SERIES	Die Part Number	80C-H595				80C-H1015	80C-H1170	80C-H1365		
	801 836 611HT (-4 THRU -12)	0.575 0.595				0.995 1.015	1.140 1.160	1.350 1.370		
	Die Part Number			80C-H735	80C-H860					
	801 836 611HT			0.755 0.775	0.890 0.910					

Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.

Note: Do not use this machine to assemble stainless steel fittings.

Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimpsource at www.parker.com/crimpsource. New decals can be ordered at Parker website -<https://parker.cp.imtco.com>

Decal Part Number:
82C-CRIMPDECAL
REV. K