

Minikrimp™ Hose Die Selection Chart

Hose 7/08	Fittings	Hose/Die Selection and Crimp Diameters 7/08								Die Ring
		-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK		
Die		80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16		
351TC 431 471ST 351ST 436 472TC 422 451TC 482T 424 451ST 482ST 426 471TC	43 Series	0.645 0.665	0.710 0.730	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610	Silver	
421WC 304 601 302/301 341 604 301LT 381 881		0.685 0.705	0.750 0.770	0.865 0.885	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650	Black	
Die		80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16		
213 285 293		26 Series	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195	Silver
201 225 266 206 244 221FR			0.500 0.520	0.560 0.580	0.615 0.635	0.710 0.730	0.845 0.865	0.955 0.975	1.215 1.235	Black
Die						80C-V12	80C-V16			
811 811HT 881	81 Series					1.155 1.175	1.450 1.470	Silver		
Die		80C-H585		80C-H735	80C-H840	80C-H970	80C-H1120			
AX	HY Series	0.595 0.575		0.745 0.725	0.850 0.830	0.980 0.960	1.130 1.110	Silver		
Die		80C-H605		80C-H775	80C-H885	80C-H1010	80C-H1170			
BXX		0.655 0.635		0.825 0.805	0.935 0.915	1.060 1.040	1.220 1.200	Black		



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Caution: Read the operations and technical manual before attempting to operate this machinery. Keep hands clear of moving parts when operating machine.

NOTE: Do not use this machine to assemble stainless steel fittings with any hose listed on this chart

For a new decal, contact Parker at: 1-800-C-PARKER.

Hose
A

Fittings
B

Parkrimp Equipment
C

Accessories
D

Technical
E