



Parker Hannifin Corporation  
Hose Products Division  
30240 Lakeland Blvd.  
Wickliffe, Ohio 44092



**Karrykrimp 2 / Karrykrimp 2 Bench Mount  
Hose Die Selection Chart**

Fitting Series	HOSE	-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	Die Ring
43 Series	Die Part Number	80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16	80C-A20	
	GLOBALCORE 487/487ST/TC/CP (-4 THRU -12) 187/187ST/TC (-8 THRU -20) 787/787ST/TC/CP (-4 & -6) 387/387ST/TC (-4 THRU -16) 797/797ST/TC/CP (-4 & -6)	0.645	0.710	0.825	0.945	1.060	1.245	1.590	1.970	
	351ST/TC, 431, 436, 451ST/TC, 471ST/TC 472TC, 777/777ST/TC/CP (-6 THRU -16)	0.665	0.730	0.845	0.965	1.080	1.265	1.610	1.990	SILVER
	GLOBALCORE 387/387ST/TC (-20 ONLY) 487/487ST/TC/CP (-16 ONLY) 722/722ST/TC (-6 THRU -16)	0.685	0.750	0.865	0.985	1.100	1.285	1.630	2.010	
	421WC 722LT (-6 THRU -20) 881 722ST/TC (-20 ONLY)	0.705	0.770	0.885	1.005	1.120	1.305	1.650	2.030	BLACK
NOTES		Crimp Diameter range for 722/722LT/ST/TC Size -16 is 1.630/1.660. Crimp Diameter range for 722/722LT/ST/TC Size -20 is 2.010/2.040.								
71 Series	Die Part Number			83C-D06	83C-D08	83C-D10	83C-D12	83C-D16	83C-D20	
	721/721ST/TC			0.950 0.970	1.100 1.120	1.220 1.240	1.355 1.375	1.695 1.715	2.025 2.045	
NOTES		71 SERIES SIZE -20 STAINLESS STEEL FITTINGS CAN NOT BE CRIMPED ON THIS MACHINE.								
77 Series	Die Part Number				80C-CS08	80C-CS10	80C-CS12	80C-CS16		
	GLOBALCORE 787/787ST/TC/CP 797/797ST/TC/CP (-8 THRU -12)				0.930 0.950	1.057 1.077	1.245 1.265	1.541 1.571		
NOTES		77 SERIES SIZE -16 STAINLESS STEEL FITTINGS CAN NOT BE CRIMPED ON THIS MACHINE.								
25 Series	Die Part Number			80C-Y06	80C-Y08					
	271			0.680 0.700	0.825 0.845					
26 Series	Die Part Number	80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16		
	213 285 (-4, -6, -10) 293	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195		
	201 225 266 206 226 SS25UL	0.500	0.560	0.615	0.710	0.845	0.955	1.215		
	221FR 244 285 (-8 & -12)	0.520	0.580	0.635	0.730	0.865	0.975	1.235		BLACK
81 Series	Die Part Number						80C-V12	80C-V16	80C-V20	
	811 811HT 881						1.155 1.175	1.450 1.470	1.740 1.760	
HY SERIES	Die Part Number	80C-H595				80C-H1015	80C-H1170	80C-H1365		
	801 836 611HT (-4 THRU -12)	0.575 0.595				0.995 1.015	1.140 1.160	1.350 1.370		
	Die Part Number			80C-H735	80C-H860					
	801 836 611HT			0.755 0.775	0.890 0.910					

Caution: Read the operations and technical manual before attempting to operate this machine. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine. Note: Stainless steel crimp diameters may be up to 0.010" greater than table listings

Information on this decal is subject to change without notice. For the most current crimp specifications, please visit Crimpsource at [www.parker.com/crimpsource](http://www.parker.com/crimpsource). New decals can be ordered at Parker website -<https://parker.cp.imtco.com> Decal Part Number: 85C-CRIMPDECAL REV. M